

SOUTH PRODUCTION NOTES

Sept 24, 2015
11-7 Shift notes

BASF EMPLOYEES

299 Last Recordable
231 Last Lost Time

#1 MED / AI 3952 done, will clean up for AI 5637 next:

We are finished running the 3952, we can start cleaning. Start from the top down, no wash out needed.

#1 RC / AI 3952 done:

Done feeding, Calciner was reversing when chain popped off late day shift Tuesday. Maintenance notified and work order written...also open work order for training the rollers (not completed). UPDATE: maintenance worked on re-installing chain, but when calciner is put into reverse, the west thrust roller moves and chain keeps popping off. Pete will provide notes for Greg Menz in morning...will need additional work done to correct this before running again. STATUS????????

#2 MED line / Cu 0860:

Done with current run

Need mixer cleaned out so that maintenance can remove 1 plow to see if it matches one that they have in stores. (Still needs done)

#2 RC/ Cu 0860 done, Cu 1202 pills next:

Started feed for Cu 1202. Got the first bag off and SA was in range (max 75, SA 72) but temps were running erratic and getting too high. Feed stopped and Mark Goodman notified. He will look into this on Thursday.

#3 MED line / D 0704:

Continue.

#3 RC / D 0704:

Cleaning should be finished. Screen for the cutter was taken out.

Need to set up bag station (No activity afternoon shift – need to verify with day GLs to confirm if ready)

#4 RC / D-0222 rescreening:

Hold,

Need 151box 1,5,12,14 taken to building 9 to be impreged at PK.

#5 RC / Catoxid:

Will be done when out of material. We need to do a quick change over when done.

#6 RC & Dryer / D 1781:

Continue to run, and coordinate with Schirmer for buggie lifts.

Need to keep feed rate no higher then 250lbs, we are having an issue with excessive fines.

If for any reason this line goes down we need to get maintenance in asap to get it restarted. Under a tight deadline.

West Pfaudler / 4601

Started 2nd impreg on 2nd shift. Will age until 10:30, then begin next drying stage. See engineer for details – dry SLOWLY and keep eye on Trimer.

East Pfaudler/ D 1781:

Continue and coordinate with Schirmer to get lifts done.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid is done:

Building has been washed down again. Need to set up for D-0222 impreg.

Building has been washed down and then vacted up. Flushed the day tank and line going to the PK. Go over and recheck floor in building 9.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206 is next

We need to install the lid and test for leaks. We can start up at any time.

Lucas verified that the pipe and pumps are working properly.

There is one pump that is leaking but is not hooked up to the system, it has been locked out for the upcoming 5206 run.

Tower 3 / DPT 101:

Loaded and running Wed afternoon.

Tower 6 / DPT 101:

Continue

Cu-0860 repacking in screening room:

Done- holding

Work being done in the screen room the rest of the week to replace floor drains. Need more drums.

NOTE: there may only be a handful of drums left to do (maybe 9). When they arrive, will advise when we can work on these (after the floor drain work completed).

North Screener / DPT-0101:

Screener was pulled apart and washed. The screener parts are being moved to the pole barn to allow for the drain/trench work to be completed by Shirmer over the next few days.

South Screener / DPT 101 next:

Changed over to DPT-0101.

#2662 (west) Pill Machine /

Down for cleaning, retooling.

#2664 (east) Pill Machine /

Down for cleaning, retooling.

TK #2 / down:

Done.

TK #4 / Cu 0540:

Started loading material early on day shift. Continue.

Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs. Still having intermittent issues with

the scale head shutting off and then turning back on. NOTE: BI Mill done for now.

Harrop Kiln / AI 3920:

All material is finished.

Building 27 Belt Filter / 6081:

For midnight shift Wed night, will need one person to run out dryer about half shift, then down until Thur morning.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #1 MED/#1 RC
- 4) South Precip/Dry
- 5) South PK/.#5 RC
- 6) #4 Tunnel Kiln/Ross Mixer
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont